



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3873-1**Job Sheet 190745**

Part No: D3873-1

Job Qty: 8 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 2/14/19

Job Tracking No:

Due Date: 2/14/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	8 pcs	2/14/19	2/14/19	0.00	0.35	Hardinge - 1		JBD 19/2/15
110	QC 2	8 pcs	2/14/19	2/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		JBD 19/2/15
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

Plex 2/14/19 9:10 AM dart.leroux.jason

120	QC 8	8 pcs	2/14/19	0.00 0.00	QC 2 - 64	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	vt 2019-02-20
					QC 8 - 47	
130	Packaging 3-1 - Stock - B4B	8 pcs	2/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	FP doc 19-2-21
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	8 pcs	2/14/19	0.00 0.00	QC 21 - SA - 21	

Plex 2/14/19 9:10 AM dart.leroux.jason

QC 21 - SA - 70

QC 21 - SA - 53

DAG

21

FEB 21 2019

Part Op **100** - (Hardinge) 1-TURN AS PER FOLIO FA806 & DWG D3873 ,
 Descriptions: **110** - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.625	303 Round Bar 0.625"	.4800 ft (.06 ea)	100-Hardinge - 1	5110762

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	M303R0.625	0	20	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.305Inches + 0.000 - 0.002	0.305 0.303		
2	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190		
3	Bushing	0.563Inches ± 0.010	0.573 0.553		
4	Bushing	0.060Inches ± 0.005	0.065 0.055		
5	Bushing	0.600Inches ± 0.010	0.610 0.590		
6	Bushing	0.010Inches ± 0.010	0.020 0.000	Radius	
7	Bushing	0.030Inches ± 0.010	0.040 0.020		
8	Bushing	20.0Degrees ± 0.5	20.5 19.5		

Plex 2/14/19 9:10 AM dart.leroux.jason



Container No: S154066



Part: D3873-1

Job No: 190745

Serial No/Batch: S154066

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/15/19